

	DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends • Leather</li> <li>• Lycra®/spandex</li> </ul> <p>Compatible with Eco Solvent, Solvent and Latex based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 70/2.8</p>	<ul style="list-style-type: none"> <li>• Heater/dryer setting: 113° F/45° C-122° F/50° C</li> <li>• Print and cut material</li> <li>• For heavy saturation ink, dry 1 hour before cutting</li> <li>• Cut and weed design</li> <li>• Use TTD Easy Mask or TTD High Tack Mask to transfer image</li> </ul> <p><b>Temp: Pressure: Time: Peel:</b> 295° F/146° C Medium 15-20 sec. HOT</p> <p><small>For best performance, cover and reheat for 2-3 seconds</small></p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Dry at normal setting</li> <li>• Iron friendly</li> </ul> <p>Recommended Accessories: TTD Easy Mask or TTD High Tack Mask, Siser weeder, squeegee, multipurpose paper or heat transfer cover sheet</p>
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• <b>White or light colors only</b></li> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends</li> </ul> <p>Compatible with Eco Solvent and Solvent based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 30/1.2</p>	<ul style="list-style-type: none"> <li>• Perform a test cut</li> <li>• Print in positive and cut material</li> <li>• Weed design</li> <li>• Allow 30 min. to 1 hour dry time for most designs</li> <li>• No masking required!</li> </ul> <p><small>Peel carrier after 15 seconds - but not longer than 1 minute. If you wait longer, than 1 minute, press shirt again and peel WARM after waiting 15 seconds</small></p> <p><b>Temp: Pressure: Time: Peel:</b> 311° F/155° C Medium 10-15 sec. WARM</p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Dry at normal setting</li> <li>• Turn garment inside out</li> </ul> <p>Recommended Accessories: Siser weeder, squeegee, multipurpose paper, heat transfer cover sheet</p>
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends</li> <li>• Lycra®/spandex • Leather</li> </ul> <p>Compatible with Eco Solvent and Solvent based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 45/1.7</p>	<ul style="list-style-type: none"> <li>• Heater/dryer setting: 113° F/45° C-122° F/50° C</li> <li>• Print &amp; cut material, weed design</li> <li>• Allow 30 min. to 1 hour dry time for most designs</li> <li>• Use TTD Easy Mask or TTD High Tack Mask</li> </ul> <p><small>Soft Opaque is a very thin material. Cutter force should be between 30-50 grams to insure that the design will remove with the mask.</small></p> <p><b>Temp: Pressure: Time: Peel:</b> 311° F/155° C Medium 15 sec. HOT</p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Turn garment inside out</li> <li>• Dry on low setting or hang item to dry</li> </ul> <p>Recommended Accessories: TTD Hi-Tack Mask, Siser weeder squeegee, multipurpose paper or heat transfer cover sheet</p>
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends</li> </ul> <p>Compatible with Eco Solvent, Solvent and Latex based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 80/3.1</p>	<ul style="list-style-type: none"> <li>• Print and cut material</li> <li>• No dry time required!</li> <li>• Weed design</li> <li>• Use TTD Easy Mask to transfer image</li> </ul> <p><b>Temp: Pressure: Time: Peel:</b> 300° F/149° C Medium 15 sec. WARM</p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Turn garment inside out</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Dry at normal setting</li> </ul> <p>Recommended Accessories: TTD Easy Mask, Siser weeder squeegee, multipurpose paper, heat transfer cover sheet</p>
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends</li> <li>• Lightly siliconed nylon • Leather</li> </ul> <p>Compatible with Eco Solvent, Solvent, Latex and Thermo Resin based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PVC 135/5.3</p>	<ul style="list-style-type: none"> <li>• Print and cut material</li> <li>• Weed design</li> <li>• Allow 30 min. to 1 hour dry time for most designs</li> <li>• Use TTD Easy Mask to transfer image</li> </ul> <p><b>Temp: Pressure: Time: Peel:</b> 320° F/160° C Medium 10-15 sec. HOT</p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Turn garment inside out</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Dry at normal setting</li> </ul> <p>Recommended Accessories: TTD Easy Mask, Siser weeder squeegee, multipurpose paper, heat transfer cover sheet</p>
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends</li> <li>• Leather • Sublimated polyester</li> </ul> <p>Compatible with Eco Solvent and Solvent based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PU 110/4.3</p>	<ul style="list-style-type: none"> <li>• Heater/dryer setting: 113° F/45° C-122° F/50° C</li> <li>• Print and cut material - no dry time required!</li> <li>• Weed design</li> <li>• Use TTD Easy Mask to transfer image</li> </ul> <p><b>Temp: Pressure: Time: Peel:</b> 265° F/130° C Medium 20 sec. WARM</p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Hang item to dry</li> <li>• Turn garment inside out</li> </ul> <p>Recommended Accessories: TTD Easy Mask, Siser weeder squeegee, multipurpose paper, heat transfer cover sheet</p>
	<p>Applies to:</p> <ul style="list-style-type: none"> <li>• 100% cotton</li> <li>• 100% polyester</li> <li>• Poly/cotton blends • Leather</li> </ul> <p>Compatible with Eco Solvent, Solvent, Latex and Thermo Resin based inks</p> <p><b>Blade: Composition: Microns/Mils:</b> 45°/60° PVC 350/13.8</p>	<ul style="list-style-type: none"> <li>• Print and cut material</li> <li>• Weed design</li> <li>• Allow 30 min. to 1 hour dry time for most designs</li> <li>• Use TTD Easy Mask to transfer image</li> </ul> <p><b>Temp: Pressure: Time: Peel:</b> 320° F/160° C Medium 15 sec. HOT</p>	<ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach • Do not dry clean</li> <li>• Dry at normal setting</li> <li>• Turn garment inside out</li> </ul> <p>Recommended Accessories: TTD Easy Mask, Siser weeder squeegee, multipurpose paper, heat transfer cover sheet</p>

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